

ABSTRACTPRODUCTS FOR THE PROTECTION OF CONTINUOUS CASTING  
MOULDS FOR CAST IRON PIPES

The purpose of the invention is a powder product for the protection of centrifugal casting moulds for cast iron pipes, comprising an inoculating metal alloy and possibly mineral powders, and a strongly reducing  
5 metal that is volatile at the temperature of the liquid cast iron.

The use of products according to the invention prevents accumulation of dirt on moulds and improves the surface condition of cast iron pipes.

10

No figure